

HE425FP – Air/Hydraulic Operation



Product Specification

Air / Hydraulic foot operated version of **HE425**

- **Hose Capacity:** R1AT & R2AT 3/16" to 1 1/2" (2 wire) R9R/4SP up to 1" (4 wire)
- **Swaging range of machine:** See chart below.
- **Standard Die sets supplied with machine:** 1/4" - 1", 5 sets (H16 - H40).
- **Die location:** Easy fit - Slide in dies
- **Calibration:** Micrometer
- **Operation:** by an Air/Hydraulic foot pump.
- **Pump Rating:** Maximum air pressure 10 bar (100 PSI)
- **Additional die sets available:** for 1 piece fitting, freon, PTFE and other special applications
- **Option:** HE425 with hand pump of 700 Bar (10,000 PSI) to replace Air/Hydraulic foot pedal.
- **Packed Dimensions:** 790 x 600 x 900mm
- **Net Weight:** 72kgs **Gross Weight:** 96kgs

HE425FP Die Chart

Die No.	Range (mm)	Length (mm)	Ferrule Ø max mm
*06	06.0 -07.9	40.00	18.00
*08	08.0 -09.9	40.00	20.00
*10	10.0 -12.9	40.00	22.00
*13	13.0 -15.9	40.00	25.00
16	16.0 -21.9	40.00	28.00
*19	19.0 - 21.9	40.00	31.00
22	22.0 -27.9	50.00	34.00
*26	26.0 - 29.9	50.00	38.00
28	28.0 -33.9	60.00	40.00
*30	30.0 - 33.9	60.00	42.00
34	34.0 -39.9	70.00	46.00
40	40.0 -45.9	70.00	52.00
*46	46.0 -51.9	75.00	58.00
*52	52.0-57.9	75.00	64.00

* These dies not supplied as standard