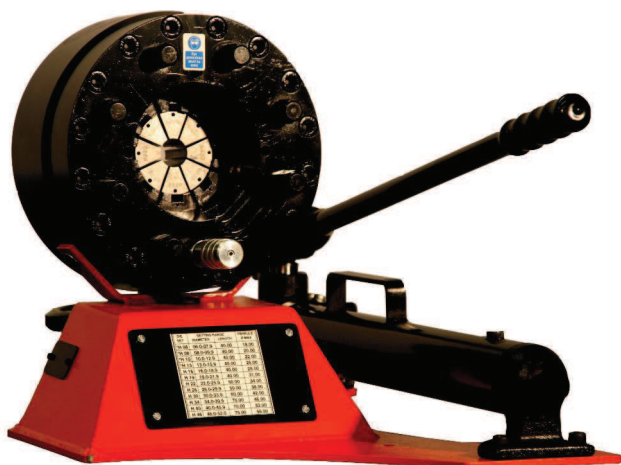


H25MM – Manually Operated (micrometer)

Product Specification



Horizontal annular head. Easy slide-in die location & simple calibration system.

- **Hose Capacity:** 3/16" - 1 1/4" R1AT & R2AT (2 wire) and up to 1" R9R/4SP (4 wire).
- **Swaging range of machine:** See chart below
- **Standard Die sets supplied with machine:** 1/4" - 1", 5 sets (H16 - H40),
- **Die location:** Easy fit - Slide in dies
- **Calibration:** Micrometer
- **Operation:** by a Twin Speed Hand Pump with integral relief valve.
- **Pump rating:** 700 bar (10,000 psi)
- **Additional die sets available:** for 1 piece fittings, freon, PTFE and other special applications
- **Option:** Air/Hydraulic foot pump to replace hand pump. 5.5 - 7 bar input (80-100 psi)
- **Packed Dimensions:** 790 x 600 x 900mm
- **Net Weight:** 53kgs **Gross Weight:** 79kgs

H25MM Die Chart

Die No.	Range (mm)	Length	Ferrule Dia max.
*H06	6.0 - 7.9	40.00	18.00
*H08	8.0 - 9.9	40.00	20.00
*H10	10.0 - 12.9	40.00	22.00
*H13	13.0 - 15.9	40.00	25.00
H16	16.0 - 18.9	40.00	28.00
*H19	19.0 - 21.9	40.00	31.00
H22	22.0 - 25.9	50.00	34.00
*H26	26.0 - 29.9	50.00	38.00
H28	28.0 - 33.9	60.00	40.00
*H30	30.0 - 33.9	60.00	42.00
H34	34.0 - 39.9	70.00	46.00
H40	40.0 - 45.9	70.00	52.00
*H46	46.0 - 51.9	75.00	58.00
*H52	52.0 - 57.9	75.00	64.00
Maximum opening Diameter 100mm			
<i>*These dies are not supplied as standard</i>			