

H25B4 – Electrically Operated



Product Specification

Most economic electric 1" 4 wire machine with single speed pump.

- **Hose capacity:** 3/16" - 1" R9R/4SP (4 wire)
- **Swaging Range of machine:** See chart below.
- **Standard die sets supplied with the machine:** 5 sets: 16, 22, 28, 34, 40.
- **Calibration:** Digital position indicator.
- **Control:** push-button
- **Max Opening:** +31.6mm
- **New as of 2009:** 4 Foam inserts, protecting bottom of head from debris.

- **Motor:** 2.2kw
- **Swaging Force:** 1750kN
- **Max Cycle Time:** (O-C) 12 Sec **Max Cycle Time:** (C-O) 9 Sec
- **Voltages 3 phase:** 220/240-380/440 50Hz 225/280/440/480 60Hz
- **Voltages 1 phase:** 220/240 50Hz
- **Additional die sets available:** 1 piece, Freon, PTFE
- **Option:** Twin speed Hydraulic Power Pack of
Max Cycle Time (O-C) 4 Sec Max Cycle Time (C-O) 10 Sec
- **Packed Dimensions:** 790mm x 600mm x 900mm
- **Net Weight:** 111kgs **Gross weight:** 135 kgs

H25B4 Die Chart

Die No.	Range (mm)	Length	Ferrule Dia Max	Die No.	Range (mm)	Length	Ferrule dia Max
*06	6.0-7.9	40.00	18.00	*26	26.0-29.9	50.00	38.00
*08	8.0 -9.9	40.00	20.00	28	28.0-33.9	60.00	40.00
*10	10.0-12.9	40.00	22.00	*30	30.0-33.9	60.00	42.00
*13	13.0-15.9	40.00	25.00	34	34.0-39.9	70.00	46.00
16	16.0-18.9	40.00	28.00	40	40.0-45.9	70.00	52.00
*19	19.0-21.9	40.00	31.00	*46	46.0-51.9	75.00	58.00
22	22.0-25.9	50.00	34.00	*52	52.0-57.9	75.00	64.00

* These dies not supplied as standard