

H32MM - Manually Operated (micrometer)



Product Specification

Large capacity hand machine with twin-speed hand pump. Will swage up to 1 1/4" 4 wire or 1 1/2" 2 wire.

- **Hose Capacity:** 3/16" - 1 1/4" R9R/4SP (4 wire), 1 1/2" R1AT/R2AT (2 wire)
 - **Swaging range of machine:** See chart below.
 - **Standard dies supplied with machine:** 7 sets: 16, 22, 28, 34, 40, 46, 52.
 - **Die location:** Easy fit - Slide in dies
 - **New as of 2009:** 4 Foam inserts, protecting bottom of head from debris.
- **Calibration:** Micrometer
 - **Operation:** by a Twin Speed Hand Pump with integral relief valve.
 - **Pump rating:** 315 bar (4600 psi)
 - **Additional die sets available:** for 1 piece fitting, freon, PTFE and other special applications
 - **Option:** Air/Hydraulic foot pump to replace hand pump. Input pressure maximum 3 bar (45 psi).
 - **Packed Dimensions:** 790mm x 600mm x 900mm
 - **Net Weight:** 64.5 kgs **Gross weight:** 90 kgs

H32MM Die Chart

Die No.	Range (mm)	Length (mm)	Ferrule Ø max (mm)	Die No.	Range (mm)	Length (mm)	Ferrule Ø max (mm)
*06	06.0-07.9	40.00	18.00	*26	26.0-29.9	50.00	38.00
*08	08.0-09.9	40.00	20.00	28	28.0-33.9	60.00	40.00
*10	10.0-12.9	40.00	22.00	*30	30.0-33.9	60.00	42.00
*13	13.0-15.9	40.00	25.00	34	34.0-39.9	70.00	46.00
16	16.0-18.9	40.00	28.00	40	40.0-45.9	70.00	52.00
*19	19.0-21.9	40.00	31.00	46	46.0-51.9	75.00	58.00
22	22.0-25.9	50.00	34.00	52	52.0-57.9	75.00	64.00

*These dies not supplied as standard