

## H32BE4 – Electrically Operated



### Product Specification

**Standard 1 1/4" 4 wire machine with twin-speed pump.**

- **Hose capacity:** 3/16" - 1 1/4" R9R/4SP (4 wire)
- **Swaging Range of machine:** See chart below
- **Standard die sets supplied with machine:** 8 sets - 16, 19, 22, 26, 30, 34, 40, 46
- **Calibration:** Electronic Calibration/ Digital position indicator
- **Control:** Push Button
- **Max Opening:** +31.6mm

Our **new** standard electronic control system now features on all B Range electric machines and has **new features including:** Digital display screen, easy jog wheel and hose swage size setting.

- **Motor:** 2.2kw
- **Swaging Force:** 1750kN
- **Max Cycle Time (O-C)** 4 Sec      **Max Cycle Time (C-O)** 8.5 Sec
- **Voltages 3 phase:** 220/240-380/440 50Hz      225/280/440/480 60Hz
- **Voltages 1 phase:** 220/240 50Hz
- **Additional die sets available:** 1 piece, Freon, PTFE & other
- **Option:** H32CE4
- **Packed Dimensions:** 790 x 600 x 900 mm
- **Gross Weight:** 130kg

### H32BE4 DIE CHART

Die No	Range (mm)	Length (mm)	Ferrule Dia Max	Die No	Range (mm)	Length (mm)	Ferrule Dia Max
*06	06.0-07.9	40.00	18.00	26	26.0-29.9	50.00	38.00
*08	08.0 -09.9	40.00	20.00	*28	28.0-33.9	60.00	40.00
*10	10.0012.9	40.00	22.00	30	30.0-33.9	60.00	42.00
*13	13.0-15.9	40.00	25.00	34	34.0-39.9	70.00	46.00
16	16.0-18.9	40.00	28.00	40	40.0-45.9	70.00	52.00
19	19.0-21.9	40.00	31.00	46	46.0-51.9	75.00	58.00
22	22.0-25.9	50.00	34.00	*52	52.0-57.9	75.00	64.00

\* These dies not supplied as standard