

H25Mini – Manually Operated (micrometer)



Product Specification

Horizontal annular head. Easy slide-in die location & simple calibration system. c/w die holder drawer

- **Hose Capacity:** 3/16" - 1 " R1AT & R2AT (2 wire)
 - **Swaging range of machine:** See chart below
 - **Standard Die sets supplied with machine:** 1/4" - 1", 5 sets (A16 - A40),
 - **Die location:** Easy fit - Slide in dies
 - **Calibration:** Micrometer
- **Additional die sets available:** for 1 piece fittings, freon, PTFE and other special applications
 - **Option:** Air/Hydraulic foot pump to replace hand pump. 5.5 - 7 bar input (80-100 psi)
 - **Crimping force 1000 kN.**
 - **Double elbows (90 deg) fittings – up to & including 1" – possible (with removal of one die segment.)**
 - **Packed Dimensions:** 600 x 400 x 500
 - **Net Weight:** 39kgs **Gross weight:** 64 kgs

H25MINI DIE CHART

Die No.	Range(mm)	Length	Ferrule Dia max.
*A06	6.0 - 7.9	40.00	18.00
*A08	8.0 - 9.9	40.00	20.00
*A10	10.0 - 12.9	40.00	22.00
*A13	13.0 - 15.9	40.00	25.00
A16	16.0 - 21.9	40.00	28.00
A22	22.0 – 27.9	50.00	34.00
A28	28.0 – 33.9	50.00	40.00
A34	34.0 – 39.9	60.00	46.00
A40	40.0 – 45.9	60.00	52.00
Max opening without die 80mm dia – with die+24.6mm			
<i>*These dies are not supplied as standard</i>			